

Customer Showcase

File name: CS-Airdrie Exotic Machining-Precision Drilling

Background:

As a test for some work I'm bidding on I need to drill very small holes. So, here is a picture of 9 holes drilled in a scrap bit of 6061-T6 Aluminium. The holes are 0.0079" diameter (#92), 0.02" deep, on 0.015" centers. RPM was MAX (4500) and feed was 0.5" IPM. The drill bit in the picture has a 1/8" diameter shank, solid carbide of course. And yes, a grain of rice. So, the Tormach can drill very small holes indeed

Colin Fitzgerld,

